

RHEOTECH FOUNDRY (P) LTD – UNIT-3

BANGALURE -560 099 - INDIA.

RHEOTECH FOUNDRY PVT. LTD.

**Plot No.67D, Sy. No.305,
Bommasandra Indl Area,
Hosur Main Road,
Bengaluru - 560 099.
GST No.: 29AAJCR4432P1ZP**





RHEOTECH FOUNDRY (P) LTD – UNIT-3
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Welcome

RHEOTECH FOUNDRY PVT. LTD.





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UNIT -1





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UNIT -2





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UNIT -3





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HOLISTIC VIEW





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INTRODUCTION



RHEOTECH FOUNDRY (P) LTD – UNIT-3

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- ❖ **Established – 1990**
- ❖ **Manufactures of Aluminium Die Casting (High Pressure Die Casting (HPDC) , Low Pressure Die Casting (LPDC), Gravity Die Casting (GDC), Squeeze Die Casting (SDC), Vacuum Die Casting (VDC) & Magnesium Die Casting , including all value addition services such as fettling, Vibro, Heat treatment, Shot Blasting, Machining, Chromating, Plating , Powder Coating & Others.**
- ❖ **IATF -16949 Certified Company.**
- ❖ **Making moulds / jigs and fixtures in house.**
- ❖ **Mould design and developments in house.**

Rheotech Foundry Private Limited has Branches in Bangalore & Coimbatore.

Coimbatore unit is equipped with 2 X 800 Ton Bhuler Machines, One 400 Ton , 120 Ton & Italpresue Machines, one X-Ray Machine and one Spector Meter.

Bangalore unit is equipped with one 1100 Ton HMT machine, 2 X 650 Ton automatic Toshiba machine 2 x 400 ton machine, 1 x 180 machine, 4 x Tilt GDC machines, 1 x LPDC machine, one shot blasting machine and other GDC related setups.

We have in-house design team and machine shop consisting of one BFW VMC, automatic drill tap centre, CNC turning centre and other conventional machines.

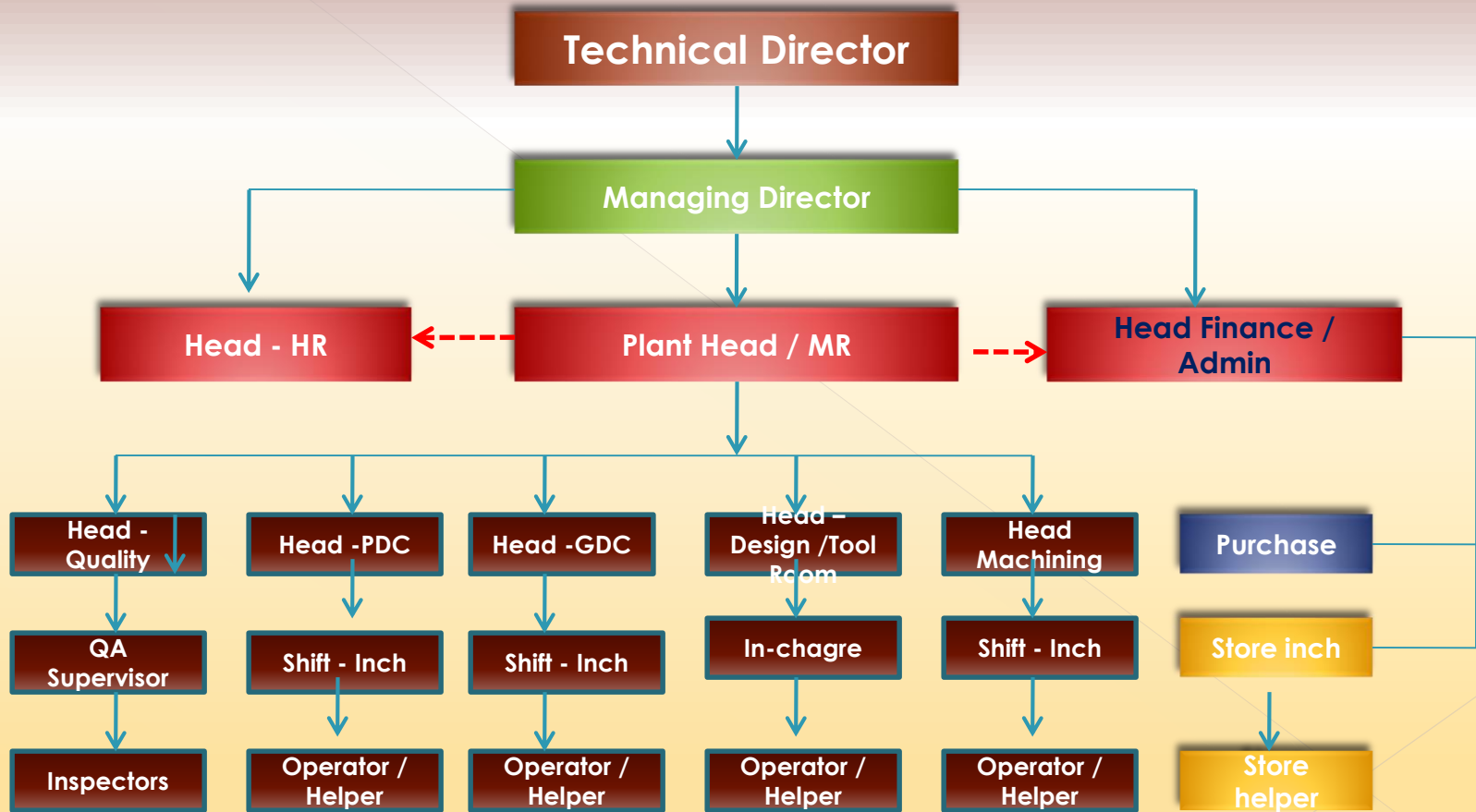
Rheotech Foundry Pvt. Ltd has an indigenously developed magnesium melting furnace and magnesium die casting setup.



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Organization Chart.





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CLIENTS



BOSCH

Invented for life



promptec™
LED Lights



**VENTURE
LIGHTING
INDIA LTD.**

An Advanced Lighting Technologies Company



UNO MINDA

NK MINDA GROUP

Prestige®



NAVISTAR

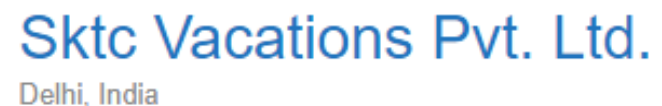


SANPAR
Airing Solutions



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Company Profile

Over 30 years of technical expertise in the Aluminium die casting industry. We have been supplying NSD X-Ray level castings constantly using GDC and LPDC process. We have developed up to 3 ton single piece, we have also achieved UTS of 350 N/m² and elongation of over 8%

Have implemented squeeze die casting technique and supplying NSD level casting through HPDC process.

Recently started supplying magnesium castings through our indigenously developed magnesium melting furnace.

We are very keen in doing R&D activities on Aluminium and magnesium castings thus can prove & supply castings of any complexity. .



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PDC Shop



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PACKING



RAW MTL



CHEMICAL
COMPOSITION
VERIFICATION



INSPECTION



DENSITY VERIFICATION



MELTING



DE-GASSING



MTL CLEANING



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PDC MACHINES

**We are having die casting machine in the
Range of 120 Ton to 1100 Ton.**





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180 TON



350 TON



PDC M/C

400 TON



650 TON





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120 TON



800 TON



PDC M/C

400 TON



FRUNACE





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1100 TON MACHINE - HPDC





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SHOT BLASTING MACHINE





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GDC Shop



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GDC SHOP





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GDC M/C





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CORE MAKING
SHOP





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Heat Treatment Process Shop





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ALLOY MANAGEMENT SYSTEM



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Metrology Lab





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Vision Measuring System.



Spectrometer



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CMM



Radio Graphy Testing



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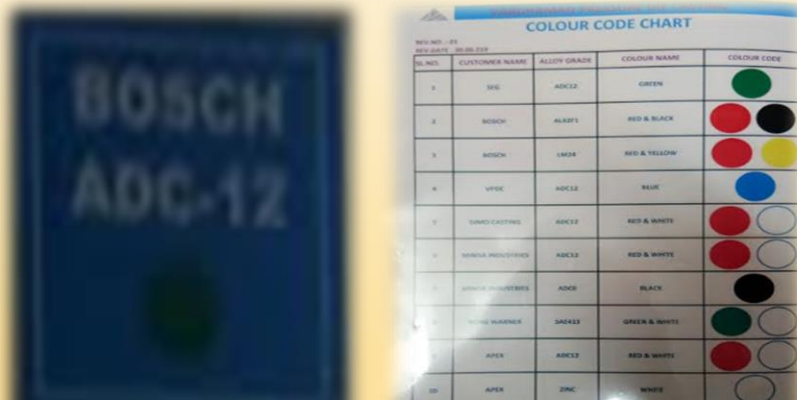
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Storage



Chemical composition
verification



Color Code Follow-up



FIFO Follow up



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Degassing Machine



Vacuum Test Machine



Density index Finder



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Machine Shop



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Machine Shop





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BFW VMC Machine.





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BFW CNC Turning Machine





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CNC Drill Tap Machine.





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VMC Machine



CNC Lathe





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PACKING STD

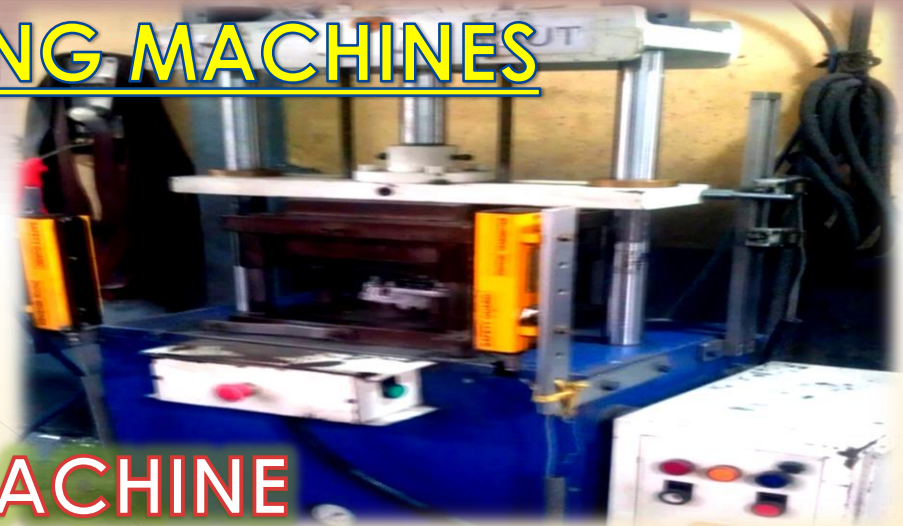




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POST CASTING MACHINES



1. SHOT BLASTING MACHINE

2. FINISHING MACHINE

3. DRILLING MACHINE

4. TAPPING MACHINE

5. TRIMMING MACHINE





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Tool Room



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TOOL ROOM

- 1.LATHE**
- 2.MILLING**
- 3.SPARKING**
- 4.RADIAL DRILLING MACHINE**
- 5.SURFACE GRINDING MACHINE**
- 6.BANDSAW CUTTING MACHINE**
- 7.DISC GRINDING MACHINE**
- 8.PENCIL GRINDING MACHINE**
- 9.WELDING MACHINE**
- 10.Vmc Machine.**





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Tooling Machine -BFW





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DESIGN SOFTWARE

NX-11 - Unigraphics
Auto cad
Simulation –DHIO

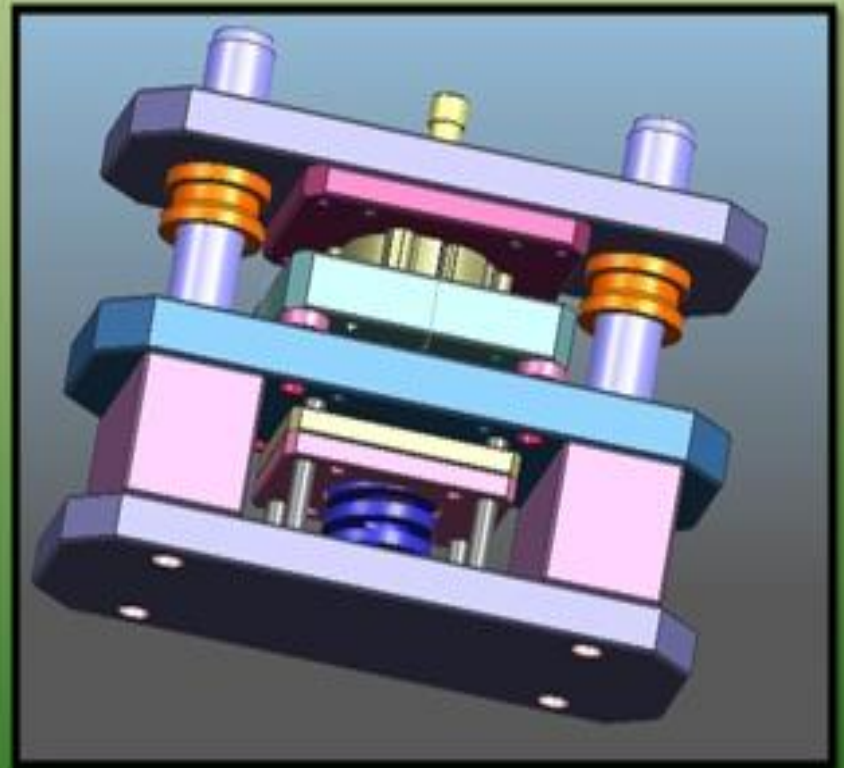
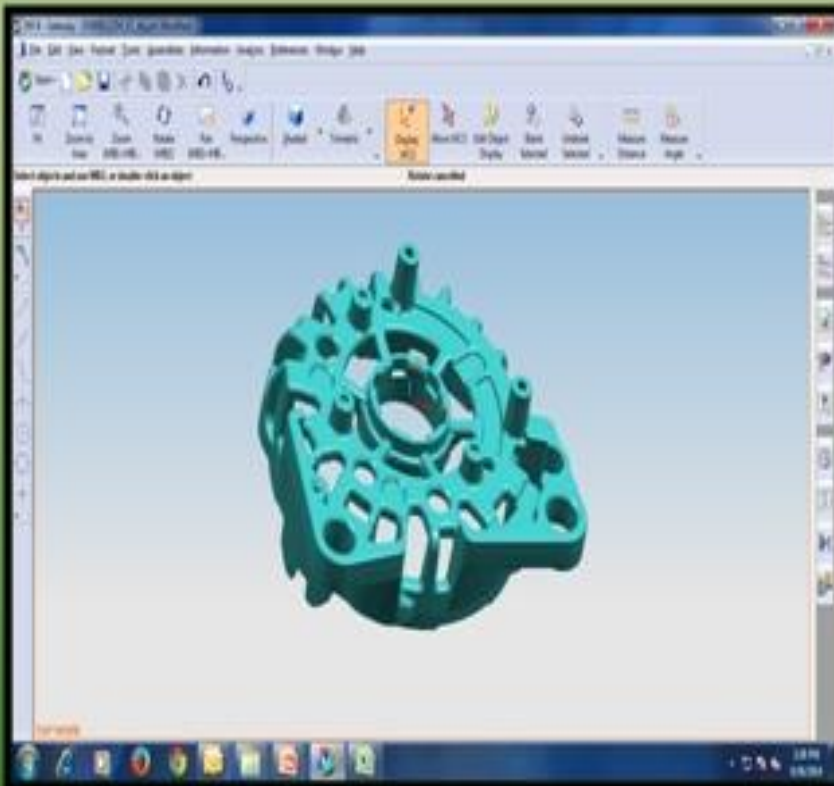




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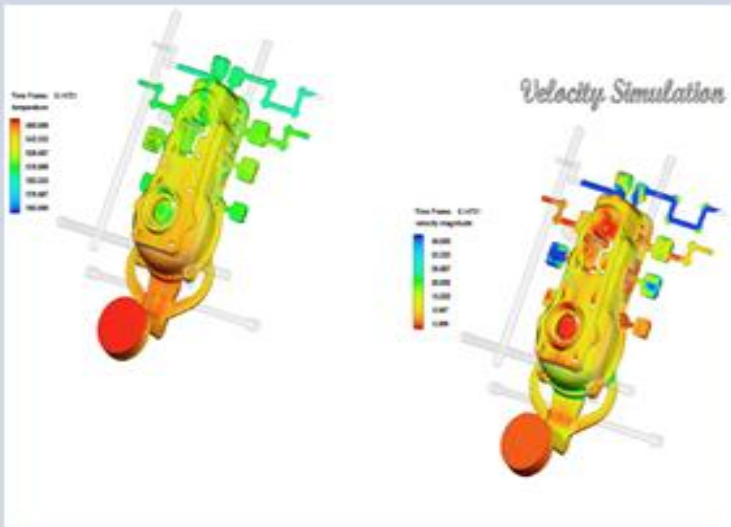
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Rheotech in-house design & manufacturing



Mould Simulation

Error proof in Die Casting Process

Items	Photo	Benefit
11. Mould flow simulation study.		* Control on <u>diecoat</u> concentration.



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Error proof in Die Casting Process

Items	Photo	Benefit
1. Common Melting furnace		<ul style="list-style-type: none">* Maintain 70:30 ratio* Maintain metal temp within specs.* Excellent control on melting process.
2. Nitrogen Degassing machine		<ul style="list-style-type: none">* Degassing more effective.



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Error proof in Die Casting Process

Items	Photo	Benefit
3. Density Index Finder		* Validation of Degassing. Good melting practice.
2. Inhouse Spectro machine		* Excellent control on chemical composition of raw material.



Error proof in Die Casting Process

Items	Photo	Benefit
5. Auto <u>laddle</u>		* Machine Automation for equal qty of metal pouring system in place. (POKE YOKE)
6. Auto spray		* Machine Automation for consistent spray. (POKE YOKE)

Error proof in Die Casting Process

Items	Photo	Benefit
7. Interlocking of PDC machine w.r.t metal temp. at Holding Furnace.		* PDC machine will not work when the metal temp below 640 deg C & above 680 deg C (POKE YOKE)
8. Die temp monitoring using Infrared thermometer.		* Control of die temp at critical zones.

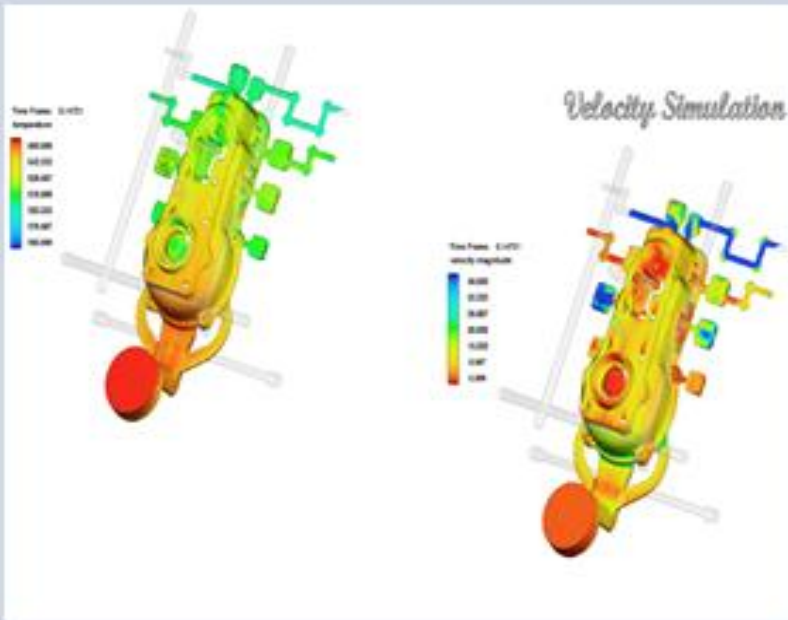


Items	Photo	Benefit
9. X ray Inspection at Third part Lab.		Every new tools castings checked X-ray at critical zones to validate the die design.
10. Visual Insp with 4X lens.		100% Inspection for defects at critical zones.

Error proof in Die Casting Process

Items	Photo	Benefit
11. Calorimeter to ensure the die coat concentration.		* Control on <u>diecoat</u> concentration.
12. Trimming operation		* Automation at <u>deburring</u> process. (Poke Yoke)

Error proof in Die Casting Process

Items	Photo	Benefit
11. Mould flow simulation study.		* Control on <u>diecoat</u> concentration.



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**Safety measures for
employees**



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Safety measures for employees





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Safety measures





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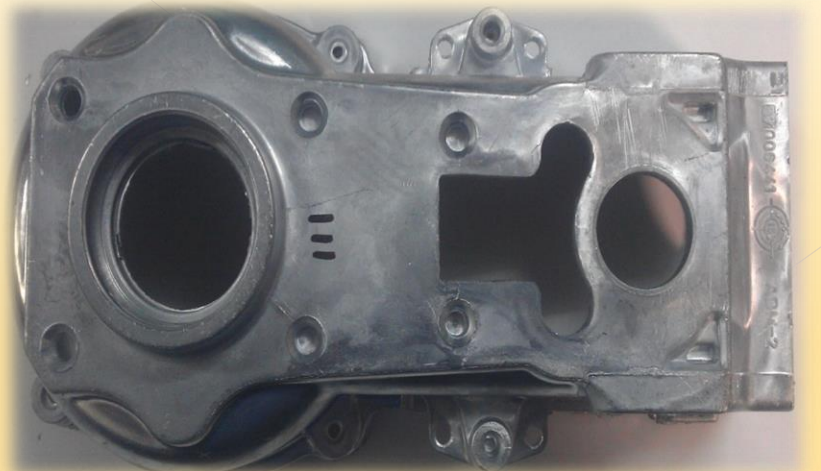
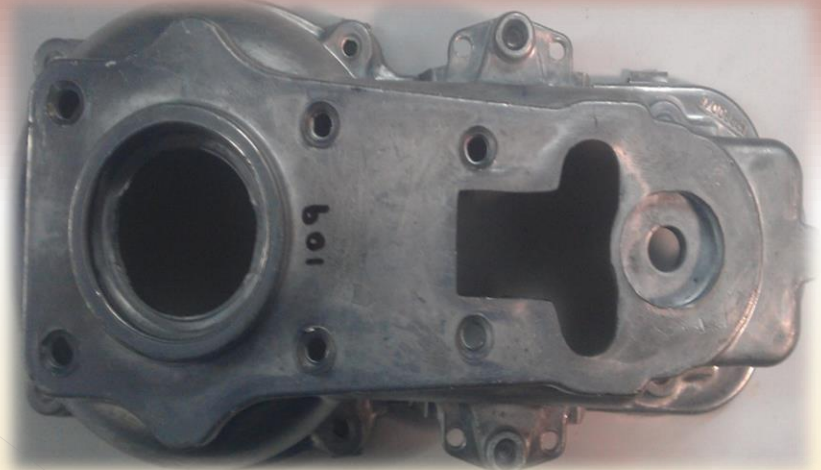
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COMPONENTS

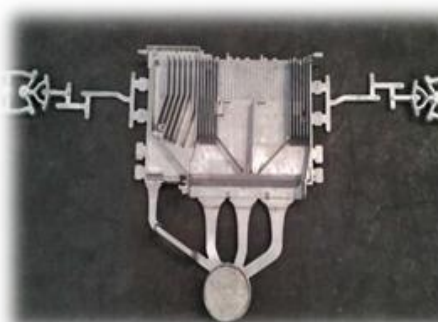
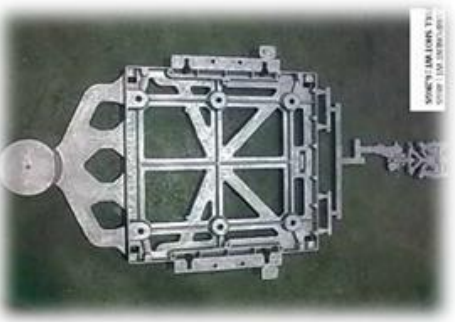
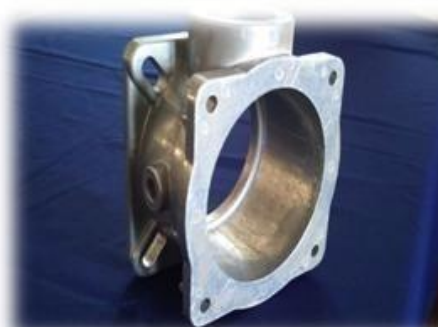
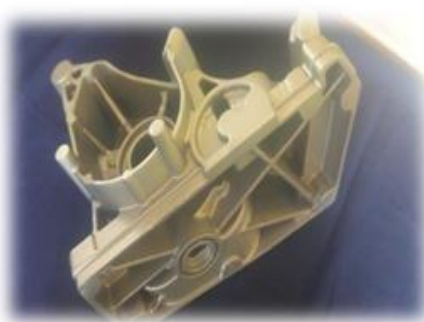


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HIGH PRESSURE DIE CASTINGS





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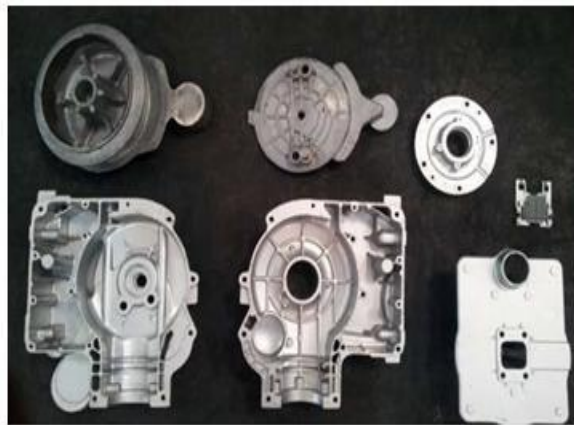
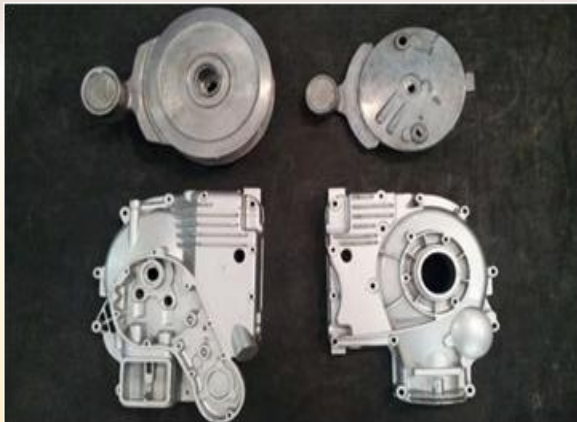
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Motor Body.



HIGH PRESSURE DIE CASTINGS



LOW PRESSURE DIE CASTINGS





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GRAVITY DIE CASTINGS





Item: Fan Hub (Indian Railway)
Diameter 700mm X
Height 500 mm
Weight : 130 Kgs.
Supplying to : Railways

Item: Fan Blade
Length 600mmx width 300mm
Weight : 130 kgs.
Supplying to : Railways







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MAGNESIUM COMPONENTS






 Vaidyanatheshwara INSTRUMENTS CALIBRATION CERTIFICATE No. 1074, 1st Main Road, 1st Cross, Raja Chokkappa Road, 4th Cross, North-Chitralaya, Madurai - 625 007, Tamil Nadu Tel: 0452-2371726, Mob: 9895350670 / 9445007177 / 9864041018 Email: vige@vaidyanatheshwara.com		 	
NABL Accredited Calibration Lab as per ISO/IEC 17025 : 2017			
Formet No: VLI/MSA-007		UR No: CQ24R10000003/01	
Customer Ref No & Address M/s. Vaidyanatheshwara Engineering & Casting (PVT) Ltd. No. 1074, 1st Main Road, 1st Cross, Raja Chokkappa Road, 4th Cross, North-Chitralaya, Madurai - 625 007, Tamil Nadu Tel: 0452-2371726, Mob: 9895350670 / 9445007177 / 9864041018		Report No: VLS/MSA/01-01	
CALIBRATION INSTRUMENTS / EQUIPMENT DETAILS			
Customer Name / Title	Signature / Name of the Operator	Recent Condition	Satisfactory
SNP No:	1141	Date of Receipt	11-11-2019
Digital Vernier Caliper 0.300mm / 0.05mm W/ Mechanical Lock 11-11-2019 Calibration due to : 11-11-2019		In-use 250018104 20.00 mm 11-11-2019	
MASTER EQUIPMENT TRACEABILITY DETAILS			
Dr. No.	Noncertificated	Master No.	Traceable Certificate No.
1	Caliper Checker Gauge	ACMP - 100229	17/05/15/15/21/21/A
2	Very Close Gauge Block	ACMP - 100229	17/05/15/15/21/21/A
3	Caliper	ACMP - 100229	17/05/15/15/21/21/A
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50	Caliper	ACMP - 100229	17/



Vaidyanatheshwara INSTRUMENTS

CALIBRATION CERTIFICATE



No. 3019, M. Main Road, 3rd Cross, Rajah Nagar Layout Post, Bangalore - 560 066
 Tel:0812377006, Mob: 9959256789 / 9448007711 / 9964300111 | Email: vengayy@gmail.com | 1960 : www.vsi.in


NABL Accredited Calibration Lab as per ISO/IEC 17025 : 2017


1 Name and Address of Customer		M/s. Varadhan Process Die Casting, Plot No. 22, Andhyanagar, Bommasandra Industrial Area, Bangalore - 560 105.				
2 Customer Reference		1. C2475190000227TF 2. D2F 3. Calibration No. 4. Format No.				
3 Details of Items Under Calibration(DWG.)		1. Granite Surface Plate 2. 500x320 mm 3. MIT 4. PPS-EL-01 5. Satisfactory 6. BCP-30-161 7. 3 8. 7247-2003 9. 2530-2013 10. 24-02-2022 (As Per Customer Request) 11. Inspection Bay 12. 5.0 ± 0.01 (A, V, L, W)				
4 Environmental Condition 1. Start Temperature: 25.3°C 2. End Temperature: 25.2°C						
5 Standards Used for calibration						
Sl. No.	Nomenclature	Make & Model	Sl. No.	Least Count	Certificate No.	Validity
1	Electronic Level	QINDAQ & VL-11	02782	0.01 mm	LD-1711	27-09-2019
WORKING SURFACE OVERALL Flatness 3.7 micrometer Squareness 3 Grade 3 (Allowable tolerance: 3 μm)						
7. Note:						
7.1. The Calibration Certificate relates only to the above Dwg. 7.2. Publication or reproduction of this certificate by any other person than by a complete set of the whole report in its languages, written, is not permitted without the written consent of V.I. 7.3. Correspondence regarding this certificate should be sent to V.I. 7.4. Calibration of the Dwg. are traceable to National standards/International standards. 7.5. Any error in this Certificate should be brought to our knowledge within 30 days from the date of issue. 7.6. Results Reported are valid at the time and under the stated conditions of measurement. 7.7. The status of NABL, covered as per NABL, 7.1 included. Date as NABL - 11/11						


[illegible][illegible]

Sl. No.	Load(kg)	Indication (Kg)	Error (Kg)	Uncertainty
		0	0	
1	5 Kg	5	5	0 105g
2	10 Kg	10	10	0 0 105g
3	20 Kg	20	20	0 0 105g
4	40 Kg	40	40	0 0 1g
5	100 Kg	100	100	0 0 1g
6	140 Kg	140	140	0 0 1g
7	200 Kg	200	200	0 0 1g
8	300 Kg	300	300	0 0 1g
9	400 Kg	400	399	0 -1 1g
10	800 Kg	799	799	-1 -1 20g
11	1000 Kg	999	999	-1 -1 20g


The above Errors are within the Maximum Permissible Error limits

Calibrated By

Sheik K
(Calibration Engineer)


Checked By

Umesh D
(Onsite-In-Charge)

Auto-Inspected By

Sheik K
(Inspector)


Lab.




NABL
National Accreditation Board for
Testing Laboratories
ISO/IEC 17025:2017
QMS




QCI
Quality Control Institute
ISO/IEC 17025:2017
QMS



BRC MIRA
BSI
BSI
BSI



NABL
National Accreditation Board for
Testing Laboratories
ISO/IEC 17025:2017
QMS



NABL
National Accreditation Board for
Testing Laboratories
ISO/IEC 17025:2017
QMS

Calibration Certificate

No. 3070, 98 Main Road, 3rd Floor, Golden Gate Building, J.B. Road,
Noida-201301, India. Tel: 0120-2610000, Fax: 0120-2610001

Sales: 0120-2377700, Email: 0120-2377700, 0120-2377701, 0120-2377702

Email: info@nabl.org, nabl@nabl.org, nabl@nabl.org, nabl@nabl.org

NABL Accredited Calibration Lab as per ISO/IEC 17025: 2017

Date: 12-15-2019

Page: 1 of 1

Form No.: 1 (2019-01-01)

URL: No. CC-01/00000000000000000000

Certificate No. 0078-3070-00000000000000000000

Customer Name and Address: Vardhanna Process Flow Controlling

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Certificate No. 0078-3070-00000000000000000000

Address: Bansa Nagar Industrial Area, Sector 18, Noida-201301, India

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Address: Bansa Nagar Industrial Area, Sector 18, Noida-201301, India

Certificate No. 0078-3070-00000000000000000000

 Vidyanatheshwara Instruments <small>Manufacturing & Trading since 1985</small>	<h1 style="margin: 0;">Vaidyanatheshwara Instruments</h1> <h2 style="margin: 0;">CALIBRATION CERTIFICATE</h2> <p style="margin: 0;">No. 301A, Main Road, 1st Cross, Rajy Ganga, J.B. Road, Newberrly Road Bangalore Tel: 081-2327376, Mob: 9895857679 / 944800177 / 966438118 Email: vgn@vni@gmail.com www.vniengg.com</p>
NABL Accredited Calibration Lab as per ISO/IEC 17025 : 2017	
Date: 21-10-2018 Sheet: 1 of 1	
Form: No. VNI/ISO-180-001 Customer Name and Address Vidyanath Engineering Co., Casting, Bommasandra Industrial Area, Bommasandra Bangalore 560 098	Certificate No. CDAT2103000002059 Issued On: 21-10-2018 Validity: 15-10-2019
S/N: 301 Description: Pressure Gauge Range / Division: 0 to 10 kg/cm ² / 1 kg/cm ² Calibration on: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore	Recd. From: Customer Recd. Date: 21-10-2018 Calibration Status: Calibration due on 09-11-2019 Calibration Validity: 15-10-2019 Calibration Location: Bangalore
CALIBRATED AND CORRECTED / EQUIPMENT DETAILS	
Equipment: Pressure Gauge Model: 0 to 10 kg/cm ² Range: 0 to 10 kg/cm ² Division: 1 kg/cm ² Calibration: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore	Equipment: Pressure Gauge Model: 0 to 10 kg/cm ² Range: 0 to 10 kg/cm ² Division: 1 kg/cm ² Calibration: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore
PHYSICAL TEST RESULTS	
S/N: 301 Description: Pressure Gauge Range / Division: 0 to 10 kg/cm ² / 1 kg/cm ² Calibration on: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore	Equipment: Pressure Gauge Model: 0 to 10 kg/cm ² Range: 0 to 10 kg/cm ² Division: 1 kg/cm ² Calibration: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore
MASTER EQUIPMENT TRACEABILITY DETAILS	
S/N: 301 Description: Pressure Gauge Range / Division: 0 to 10 kg/cm ² / 1 kg/cm ² Calibration on: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore	Equipment: Pressure Gauge Model: 0 to 10 kg/cm ² Range: 0 to 10 kg/cm ² Division: 1 kg/cm ² Calibration: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore
S/N: 301 Description: Pressure Gauge Range / Division: 0 to 10 kg/cm ² / 1 kg/cm ² Calibration on: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore	Equipment: Pressure Gauge Model: 0 to 10 kg/cm ² Range: 0 to 10 kg/cm ² Division: 1 kg/cm ² Calibration: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore
Test Results & Test Details	
S/N: 301 Description: Pressure Gauge Range / Division: 0 to 10 kg/cm ² / 1 kg/cm ² Calibration on: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore	Equipment: Pressure Gauge Model: 0 to 10 kg/cm ² Range: 0 to 10 kg/cm ² Division: 1 kg/cm ² Calibration: 09-11-2018 Calibration Due: 09-11-2019 Calibration Order No: 301 Calibration Order Location: Bangalore
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RHEOTECH FOUNDRY (P) LTD – UNIT-3

BANGALURE -560 099 - INDIA.

IATF 16949 Certificate.

Certificate of Registration

This certificate has been presented to:

Rheotech Foundry Private Limited
Unit 2- Plot Number-57 D-5y No.305, Bommasandra Industrial Area, Hosur
Main Road, Arakal Taluk, Bangalore, Karnataka, 560005, India

in recognition of the organization's Quality Management System which conforms with:

IATF 16949:2016

The scope of activities covered by this certificate is defined below:

Manufacture of Aluminium Pressure Die Casting and Machined Components (Excludes Product Design under Clause 8.3)

Certificate Number: **USA216X20013826**
Issue No: **1**

Date of Issue of Certification System: **12 August 2019**
Expiry Date: **12 August 2021**

IATF No: **0100040**


Authorized Representative



RHEOTECH FOUNDRY (P) LTD – UNIT-3

BANGALURE -560 099 - INDIA.

VISION

Rheotech Foundry Private Limited want to be chosen by our customers as a global supplier of standard and custom made products & services and for our reputation of responsiveness and dependability..

MISSION

Continuously innovate and develop products and services to meet the needs of society, helping business partners find cost saving solutions and improvements that enhance growth.



RHEOTECH FOUNDRY (P) LTD – UNIT-3

BANGALURE -560 099 - INDIA.

ENVIRONMENT POLICY

We will make every effort to continuously understand the need for protecting the environment. We will ensure that our products and business operations are aligned to meet these needs and in doing so, comply with all statutory requirements.

SAFETY POLICY

It will be our endeavour to provide our employees a safe working environment using the best available practices, tools and education, thereby achieve and maintain a ZERO ACCIDENT facility.



RHEOTECH FOUNDRY (P) LTD – UNIT-3
BANGALURE -560 099 - INDIA.



*Thank
you*